

Challenger Door

1500 Series Hinge to Sidewall Install Guide

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BY: AWY

Tools Needed

- Screw gun with square drive bit
- Drill with 5/16" drill bit



Remove 1 screw from each hinge using a screw gun and square drive bit.



Drill through the hole where the screw has been taken from using a drill and 5/16" drill bit.



Place a 1/4" panhead bolt through the hole from outside of door, and a t-nut through the drilled hole from inside and tighten securely. Repeat steps 1-3 until all hinge screws are replaced with bolts. Be careful not to remove more than 1 screw per hinge at a time or door may sag or become misaligned in outer frame.

