

Challenger Door


Process Control Document

Ramp Install

Date: 2/19/19

BY:AWY

****Be sure to check that Rough Opening measures to the size of the door, and is square and even on all sides. Challenger Door sizes doors to properly fit whatever opening our customer has. Be sure that the opening has proper framework supporting it (ie; aluminum/steel tubing or lumber). For any clarification on how to measure Rough Opening visit <https://www.challengerdoor.com/measure/> ****

Tools and Supplies needed	<ul style="list-style-type: none">- screw/drill gun-3/8" bolts and nuts-25/64" drill bit	
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Install Ramp

****Ramp has shipping wedges installed to help center door in opening, remove after installing the door****

1. Center door in opening from side to side.
2. Drill holes through the rear hoop at each mounting hole in the hinge.
(Challenger Door recommends using a 25/64" drill bit and 3/8" nut and bolt)
3. Mount hinge to hoop with 3/8" bolt at the length needed to reach through to accept a nut. (length may vary depending size of the steel tube used to construct the hoop)
4. Install bar locks at desired location.

